Research motivation and objectives -- 36-48 pt
Text and bullets 24-36 pt

Importance of this research -- 36-48 pt
Text and bullets 24-36 pt

Proposed research approach -- 36-48 pt
Text 24-36 pt

Research approach accomplishments -- 36-48 pt
Text and bullets 24-36 pt

Subsequent Subheads at 36-48 pt
Text and bullets 24-36 pt

Benefits and potential applications of this research -- 36-48 pt
Text and bullets 24-36 pt

Photos, tables and charts be easily and quickly understood
Key equation(s) must be associated with variable definitions
Leave space between columns, before subheads, figures, tables, etc. Avoid overfilling the poster.