**Research motivation and objectives -- 36-48 pt**
Text and bullets 24-36 pt

**Importance of this research -- 36-48 pt**
Text and bullets 24-36 pt

**Proposed research approach -- 36-48 pt**
Text 24-36 pt

**Research approach accomplishments-- 36-48 pt**
Text and bullets 24-36 pt

**Subsequent Subheads at 36-48 pt**
Text and bullets 24-36 pt

**Benefits and potential applications of this research -- 36-48 pt**
Text and bullets 24-36 pt

Photos, tables and charts be easily and quickly understood
Key equation(s) must be associated with variable definitions
Leave space between columns, before subheads, figures, tables, etc. Avoid overfilling the poster.